

Read before use!

Observe all safety instructions!

Keep for future reference!



OPERATING INSTRUCTIONS

SO₂ SULPHUR DIOXIDE GAS MEASURING SYSTEM



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SO2 GAS MEASURING SYSTEM

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SO2 GAS MEASURING SYSTEM

1. FOR YOUR SAFETY

Observe the instructions for use

Any person handling or operating the gas measuring system must first be fully familiar with and observe these instructions for use. The gas measuring system must only be used as described in section 1.2.

Servicing

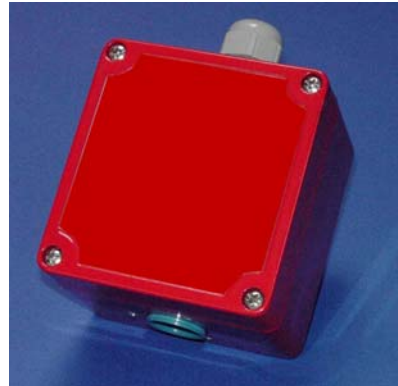
The gas measuring system must be inspected and serviced regularly by qualified specialists. Repairs to the gas measuring system must only be carried out by qualified specialists. (See sections 1.4 and 5.)

Do not operate in areas subject to explosion hazards

The gas measuring system is not approved for operation in areas subject to explosion hazards. Do not operate it in any areas where combustible or explosive gas mixtures are likely to occur.

WARNING!

These operating instructions do not contain all the information necessary for the safe operation of the device. Please acquaint yourself with the regulations and operator's obligations that apply in your area. In addition to these operating instructions, for example, you should observe and instruct others concerning the universally valid legal and other binding regulations for the prevention of accidents and protection against accidents.



SO2 Gas Measuring System

Part no.: 2112B0075

Measuring ranges:

Standard: 0 – 100 ppm

Optional: 0 – 50 ppm



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1.1 SAFETY INFORMATION AND TIPS

A series of warnings is used in these instructions concerning some of the risks and dangers that may occur when using the gas measuring system. These warnings contain "signal words" designed to draw attention to the degree of danger that is to be expected.

These signal words and the associated hazards are as follows:



Indicates an **imminently** hazardous situation which, if not avoided, **will** result in **death or serious injury**. This signal word is to be limited to the most extreme situations.



Indicates a **potentially** hazardous situation which, if not avoided, **could** result in **death or serious injury**.



Indicates a **potentially** hazardous situation which, if not avoided, **may** result in **minor or moderate injury**. It may also be used to alert against unsafe practices.



Indicates information concerning use and other useful information.



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1.2 INTENDED USE

The SO₂ gas measuring system must be used exclusively for measuring the concentration of 0-50ppm or 0-100ppm SO₂ in air. There is **one** specific electrochemical sensor built into the gas measuring system which specifically measures **one** single substance.



DANGER!

Danger to life due to poisoning!

The substance measured by the gas measuring system is poisonous to humans. It is therefore essential that users and operators of the system ensure compliance with the relevant legal regulations (e.g. MAC values). In the event of an increased concentration, suitable measures must be taken to protect personnel, such as an increased supply of fresh air, a ban on leaving machinery running or evacuation of the plant.



DANGER!

Danger to life due to poisoning!

The electrochemical sensor inside the gas measuring system has a limited service life. Regular function checks and services are therefore essential (see section 5). **The gas measuring system does not indicate when the sensor has expired!**



DANGER!

Danger to life due to fire and explosion!

Certain toxic gases and vapours such as CO and NH₃ are in addition explosive. Explosive concentrations cannot, however, be detected with the measuring system as they are outside the measuring range (several vol% instead of ppm).



WARNING!

Danger of fire and explosion due to sparks!

The gas measuring system must not be operated in areas subject to explosion hazards.



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The air mixture that is to be measured must not contain any substances that might contaminate the electrochemical sensor. In this case the sensor would output measured values that are too low. Please refer to the appendix if necessary for poisons for the sensor that is built into your device.

It is essential that the gas measuring system is installed only as described in section 3.3 and that the ambient conditions specified there (e.g. temperature limits) are adhered to!



IMPORTANT!

The gas measuring system is a safety device and must only be repaired by the manufacturer. Do not modify the gas measuring system and do not reconstruct it. It might otherwise no longer measure the gas concentration reliably.

The measuring signals from the gas measuring system must be evaluated and further processed by the user's downstream device.



WARNING!

If the gas measuring system is used for a danger alarm, **the main alarm of the gas warning unit must be latching:** if the concentration of toxic gases/vapours increases greatly during an interruption to the power supply, then after the power has been reinstated the measuring system may in some circumstances no longer indicate a plausible measured value.



IMPORTANT!

It is essential to observe the information given in these operating instructions with regard to operation, maintenance and servicing.

Faults must be rectified immediately.



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1.3 OTHER DANGERS

Despite its careful design, there remain some further dangers associated with handling the gas measuring system. The following are known to us:



DANGER!

Mains voltage (230 V, 50 Hz).

Danger to life due to electric shock or burns.

Do not bring into contact with water.

Before opening the gas measuring system, safely disconnect the mains voltage (safe electrical isolation). Electrical work should only be carried out by a qualified electrician.

Only install in a voltage-free state.



DANGER!

Danger to life due to poisoning!

Certain external conditions can lead to the gas measuring system being **unable to measure** an increased gas concentration that may be present, e.g. in the event of a power failure. In this case, users and operators of the system must ensure that suitable measures are taken to protect personnel in accordance with legal regulations.

1.4 QUALIFICATION OF PERSONNEL

Only qualified mechatronic engineers or persons with comparable training may mount, install or commission the gas measuring system or carry out maintenance and servicing work.

Only qualified electricians may carry out work on the electrical system. The operator must instruct all users of the system on the basis of these operating instructions.

The minimum age is 16 years. An experienced person must supervise juveniles and apprentices when working on the gas measuring system.

Any work that is not described in these operating instructions must be executed by the manufacturer.



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2. PRODUCT DESCRIPTION

2.1 DESIGN

The electrochemical sensor is mounted on a sensor holder inside an aluminium housing and above a diffusion opening. The cable enters on the opposite side by means of a screwed cable gland (PG11). The aluminium housing also contains the transmitter with a signal amplifier and a 4-20 mA analogue output. The transmitter processes and transmits the measured signals (see Fig. 1). It works on a two-wire system.

The output signals from the gas measuring system are read and further processed according to the customer's specifications in a downstream device.

2.2 PRINCIPLE OF OPERATION

The gas measuring system determines the concentration of SO₂ in the air mixture by means of a specific electrochemical sensor. Calibration is carried out by means of a potentiometer using the relevant test gas. There is very little or no cross sensitivity to other substances (see appendix). The measured signals are processed and output (linear current output, 4-20 mA) as an integral feature of the measuring system. The system has a 24 V DC power supply.

2.3 TECHNICAL DATA

Transmitter

Power supply:	Screw terminals
Terminal voltage:	Min. 14 Vdc $\pm 5\%$
Current:	Approx. 30mA
Connections:	2 polarised screw terminals: 24 Vdc $\pm 5\%$ and 4-20mA
Potentiometer PZ:	Zero setting (three electrode sensor only)
Potentiometer PS:	Span setting
Test pins (+) and (-):	Digital voltmeter connection
Ambient temperature:	-20° C to +45° C
Air pressure:	900 hPa to 1100 hPa



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Transmitter

Permissible humidity:	15-95% relative humidity, non-condensing
Output:	4-20 mA
Housing:	Aluminium, red
Protection class of housing:	IP 54
Housing weight:	Approx. 500 g
Housing dimensions:	Approx. L90 x W85 x H65 mm
Connecting cable:	2x1.5 ² Cu + functional ground, shielded cable
Length:	100 Ω go and return

Sensor

Gas access:	By diffusion
Inboard filter:	To remove H ₂ S and HCl
Expected operating life:	2 years in air
Resolution:	0.5ppm
T90 response time:	< 20 seconds
Maximum overload:	500ppm
Output linearity:	Linear

Sensor cross-sensitivity data

Interfering Gas	Concentration	Reading
CO	100 ppm	< 1 ppm
H ₂ S	10 ppm	0 ppm
NO	100 ppm	0 ppm
NO ₂	100 ppm	~ -125ppm
H ₂	100 ppm	< 1 ppm
Ethylene	100 ppm	0 ppm



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2.4 CERTIFICATION

The gas measuring system complies with EMC Directives EN 61000-6-2 and EN 61000-6-3 and thus Directives 89/336/EEC and 92/31/EEC.

3. TRANSPORTATION AND INSTALLATION

3.1 TRANSPORT

The gas measuring system is supplied together with these operating instructions. Please check the packaging for any damage when the product is delivered and report any damage immediately to the forwarding agency and dealer. Do not throw or drop. The gas measuring system may be damaged or scratched. Protect it against wet conditions, humidity, dirt and dust.

3.2 STORAGE

The gas measuring system may be stored in its packaging in dry rooms at temperatures between +10° C and +50° C. Protect it against wet conditions, humidity, dirt and dust.

3.3 INSTALLATION

IMPORTANT!

Mount the gas measuring system on a level, firm and dry wall.

When installing, it is essential to remain within the following permissible ambient conditions:

Ambient temperature between -20 and +45° C. Please bear in mind that under certain circumstances, the sun can heat up the housing considerably!

The housing must be freely accessible and visible at all times.

The gas measuring system must not come into contact with water (splash water, condensation).

If mounted outdoors, therefore, the device must not be directly exposed to the weather!

It must **not be accessible to dust** as this will block the diffusion opening and cause the gas measuring system to make erroneous measurements!

The ambient air must contain **no sensor poisons** as these will destroy the sensor (if necessary, see appendix).

The gas measuring system must not be installed in damp locations or areas subject to explosion hazards. Parasitic voltages must not be permitted to occur.



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IMPORTANT!

A gas measuring system should be mounted as close as possible to the place where it is anticipated that toxic gas or vapour might escape. A second device should be mounted in addition at mouth height.

3.4 ELECTRICAL CONNECTION



DANGER!

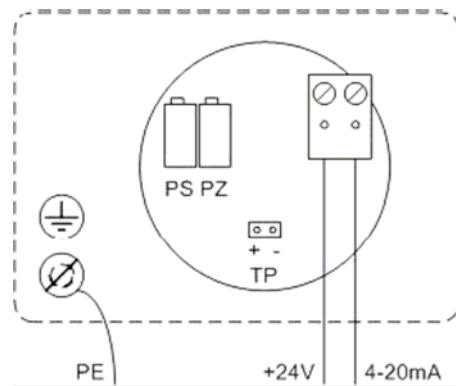
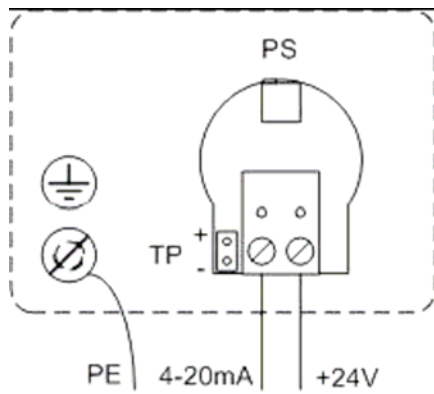
Mains voltage (230 V, 50 Hz).

Danger to life due to electric shock or burns.

Do not bring into contact with water.

Before opening the gas measuring system, safely disconnect the mains voltage (safe electrical isolation). Electrical work should only be carried out by a qualified electrician.

Only install in a voltage-free state.



Connection diagram. Left: version with two-electrode sensor; right: version with three-electrode sensor; PE, potential earth; PS, potentiometer span for setting the span; PZ, potentiometer zero for setting zero (three-electrode sensor only); TP (+) (-), test pins for connecting the voltmeter; 2 polarized screw terminals for power supply (+24 V DC) and measured signal output (4-20 mA).



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The gas measuring system must be connected to any downstream equipment by means of a three-core, shielded cable with maximum 100 Ω cable resistance, including go and return line. Do not lay this line next to a high-tension power cable as there is a danger of radiated interference. The cable must be capable of withstanding the anticipated mechanical, chemical and thermal stresses.

The gas measuring system is connected to the electric circuit (+24 V DC) by means of one of the two polarized screw terminals. The measured data (4-20 mA) is read by means of the second polarized screw terminal. The system earth (potential earth) is connected to the housing.



CAUTION!

In accordance with existing safety regulations, the gas measuring system must only be connected to suitable power supply units that comply with the valid technical regulations. It must be ensured that fuse protection is provided that is suitable for the power supply units used (safe electrical isolation)!

4. OPERATION

4.1 COMMISSIONING

Before commissioning, use the following list to check whether all requirements for trouble-free operation are met:

- Has the gas measuring system been installed?
- Is the gas measuring system accessible and visible?
- Have the ambient conditions been taken into account?
- Has the gas measuring system been connected?
- Has the housing been screwed down again?
- Is the power supply switched on?
- Are you sure that the connection cable is not laid next to high-tension power cable?
- Please bear in mind that this is a sensitive measuring instrument!



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Next, carry out a test of the measured values. To do this, offer up some test gas (concentration half measuring range, e.g. 50 ppm SO₂) to the diffusion opening and read the measured value on the downstream device. If the measured value corresponds to the concentration of the test gas $\pm 5\%$ of FS (warning: allow for the tolerance of the test gas), the gas measuring system is ready for use. Prepare a commissioning report (see section 9.2, Warranty).

4.2 CALIBRATION

- Unscrew and remove the housing lid.
- Place the digital voltmeter on test pins (+) and (-). Measuring range setting: 0 to 2 V.
- Offer up zero gas (synthetic air) to the diffusion opening.
- Three-electrode sensor only: turn potentiometer PZ (see Fig. 2) until the voltmeter displays 0.4 V.
- For the other sensors the voltmeter must automatically display 0.4 V \pm zero tolerance 3% of FS. If not, the system is not ready for operation (e.g. short circuit, cable break, faulty sensor).
- Remove zero gas.
- Offer up test gas with a concentration of 50% FS to the diffusion opening.
- Turn potentiometer PS until the voltmeter displays a voltage of 1.20 V.
- Remove test gas and voltmeter.
- Screw down the housing lid.
- Offer up the same test gas to the diffusion opening once more.
- Check the measured value on the downstream equipment. (Measured signal output: 12 mA)
- If the measured value is correct, remove the test gas.
- The gas measuring system is calibrated.



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5. MAINTENANCE AND SERVICING

i **IMPORTANT!**

The gas measuring system is a safety device and must only be repaired by the manufacturer. Do not modify the gas measuring system and do not reconstruct it. It might otherwise no longer measure the gas concentration reliably.



DANGER!

Mains voltage (230 V, 50 Hz).

Danger to life due to electric shock or burns.

Do not bring into contact with water.

Before opening the gas measuring system, safely disconnect the mains voltage (safe electrical isolation). Electrical work should only be carried out by a qualified electrician.

Only install in a voltage-free state

The gas measuring system and the connecting cable must be checked at least every six months by qualified personnel (see section 1.4) and a servicing report must be prepared. Always ensure that the interval between services meets safety requirements!

Check the measured values after each period of non-use or interruption of operation (see section 4.1). If the measured value of the concentration of the test gas corresponds to $\pm 5\%$ of FS (warning: allow for the tolerance of the test gas), the gas measuring system is ready for use again. If the measured value is outside this range, please calibrate the device (see section 4.2). If this does not work, then the gas measuring system is not functioning correctly. Inform the manufacturer or dealer and have the device repaired.

Carry out appropriate checks to ensure that the gas measuring system and its environment are always clean, accessible and visible. Above and beyond such measures the gas measuring system is maintenance-free.



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6. DECOMMISSIONING

Switch off the supply voltage. Please refer to section 3.2 for information on storage.

7. PACKAGING AND TRANSPORT

This device is a measuring instrument with sensitive electronic components. When returning it, please use the appropriate class of packaging according to the applicable regulations.

8. DISPOSAL

Obsolete devices should be rendered unusable immediately and disposed of according to the relevant regulations. Please contact your local authority for information about disposal.

9. APPENDIX

9.1 COPYRIGHT

The copyright to these operating instructions is exclusively reserved to Euro-Gas Management Services Ltd. Reproduction, translation and duplication in whole or in part without written authorisation are strictly prohibited.

9.2 WARRANTY

Euro-Gas grant a warranty for this device for a period of 6 months from commissioning, documented by a commissioning report. Within this warranty period, we will at our discretion repair or replace the device free of charge if found to be defective as to workmanship or material.

The warranty excludes: damages attributable to improper use, normal wear and defects that have only a negligible influence on the device's value or suitability for use.

Liability for the functioning of the gas measuring system shall pass at all events to the owner or operator if the gas measuring system is improperly maintained or repaired or if it is used other than for its intended purpose. Euro-Gas accepts no liability for damage caused by failure to observe the above information.



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The warranty expires in the event that work is carried out by agents we have not authorised or if parts are used other than original spare parts.

Claims under the warranty may be made in all countries where this device is sold by authorised dealers.

In the event of any claim under the warranty, please return the device to us. The buyer shall bear the costs of transportation and the risk while the device is in transit. The execution of work under the warranty does not affect the warranty period in any way.

The data contained in this document is believed to be accurate and reliable. The data given is for guidance only. Euro-Gas Management Services Ltd accepts no liability for any consequential losses, injury or damage resulting from the use of this datasheet or the information contained in it. Customers should test the sensors under their own conditions to ensure that the sensors are suitable for their own requirements and in accordance with the plans and circumstances of the specific project and any standards/regulations pertaining to the country in which the sensors will be utilised. This datasheet is not intended to form the basis of a contract and in the interest of product improvement, Euro-Gas reserves the right to alter design features and specifications without notice. 08/10

